

Overview

The rechargeable batteries are lead-lead dioxide systems. The dilute sulfuric acid electrolyte is absorbed by separators and plates and thus immobilized. Should the battery be accidentally overcharged producing hydrogen and oxygen, special oneway valves allow the gases to escape thus avoiding excessive pressure build-up. Otherwise, the battery is completely sealed and is, therefore, maintenance-free, leak proof and usable in any position.



Battery Construction

Component	Positive plate	Negative plate	Container	Cover	Safety valve	Terminal	Separator	Electrolyte
Raw material	Lead dioxide	Lead	ABS	ABS	Rubber	Copper	Fiberglass	Sulfuric acid

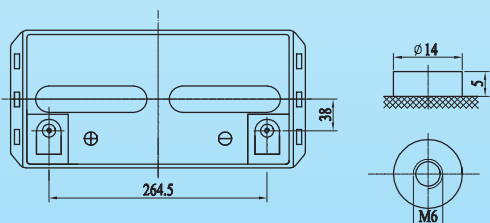
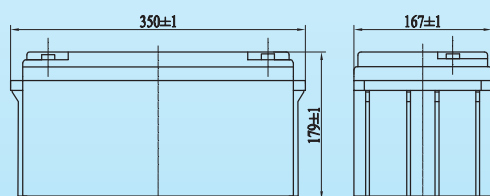
General Features

- Absorbent Glass Mat (AGM) technology for efficient gas recombination of up to 99% and freedom from electrolyte maintenance or water adding.
- Not restricted for air transport-complies with IATA/ICAO Special Provision A67.
- UL-recognized component.
- Can be mounted in any orientation.
- Computer designed lead, calcium tin alloy grid for high power density.
- Long service life, float or cyclic applications.
- Maintenance-free operation.
- Low self discharge.
- Case and cover available in both standard and flame retardant ABS.

Dimensions and Weight

Length(mm / inch)	350/13.78
Width(mm / inch)	167/6.75
Height(mm / inch)	179/7.05
Total Height(mm / inch)	179/7.05
Approx. Weight(Kg / lbs)	22.4/ 49.4

* Weight deviation: $\pm 3\%$



Battery Specification

Performance Characteristics	
Nominal Voltage	12V
Number of cell	6
Design Life	10 years
Nominal Capacity 77°F(25°C)	
10 hour rate (6.5A, 10.8V)	65.0Ah
5 hour rate (10.8A, 10.5V)	54.0Ah
1 hour rate (43.1A, 9.6V)	43.1Ah
Internal Resistance	
Fully Charged battery 77°F(25°C)	≤ 6.8 mOhms
Self-Discharge	
3% of capacity declined per month at 20°C(average)	
Operating Temperature Range	
Discharge	-20~60°C
Charge	-10~60°C
Storage	-20~60°C
Max. Discharge Current 77°F(25°C)	600A(5s)
Short Circuit Current	1700A
Charge Methods: Constant Voltage Charge 77°F(25°C)	
Cycle use	2.40-2.45VPC
Maximum charging current	19.5A
Temperature compensation	-30mV/°C
Standby use	2.20-2.28VPC
Temperature compensation	-20mV/°C

Discharge Constant Current (Amperes at 77°F25°C)

End Point									
Volts/Cell	10min	15min	30min	1h	3h	5h	10h	20h	
1.60V	154	121	68.4	43.1	16.9	11.5	6.58	3.48	
1.65V	149	116	66.3	42.0	16.5	11.2	6.56	3.46	
1.70V	138	110	64.3	41.0	16.1	11.0	6.54	3.43	
1.75V	127	104	62.2	39.9	15.7	10.8	6.52	3.40	
1.80V	116	96.5	59.9	39.0	15.4	10.6	6.50	3.36	

Discharge Constant Power (Watts at 77°F25°C)

End Point								
Volts/Cell	10min	15min	30min	45min	1h	2h	3h	5h
1.60V	272	197	119	95.1	78.8	47.5	33.8	22.5
1.65V	258	193	118	93.6	77.0	46.5	33.1	22.3
1.70V	243	190	117	91.7	75.3	45.5	32.4	21.8
1.75V	229	186	114	89.6	73.5	44.5	31.8	21.6
1.80V	212	177	112	87.3	72.7	43.3	31.1	21.4

(Note) The above characteristics data are average values obtained within three charge/discharge cycles not the minimum values. All data shall be changed without notice, Vision reserves the right to explain and update the information contained hereinto.

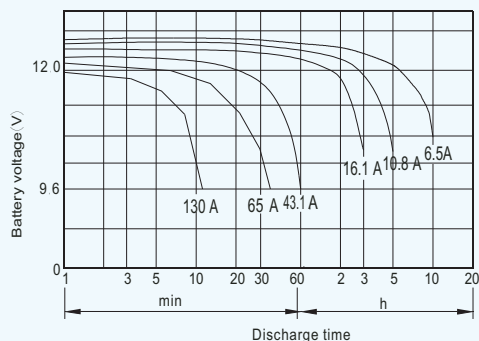


VISION GROUP
Shenzhen Center Power
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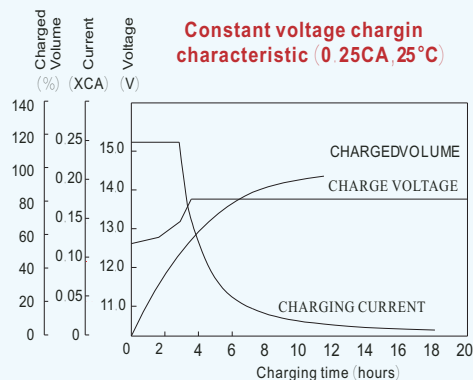
6FM65E-X

12V 65Ah(10hr)

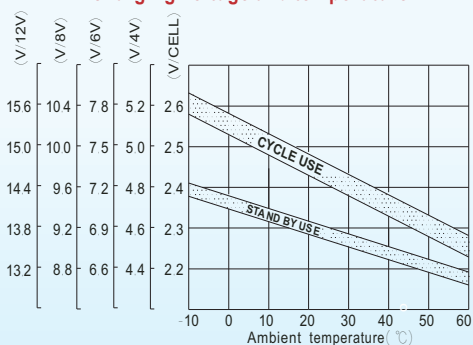
Discharge characteristic (25°C)



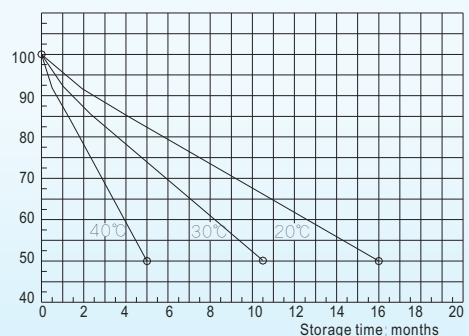
Constant voltage charge characteristic (0.25CA, 25°C)



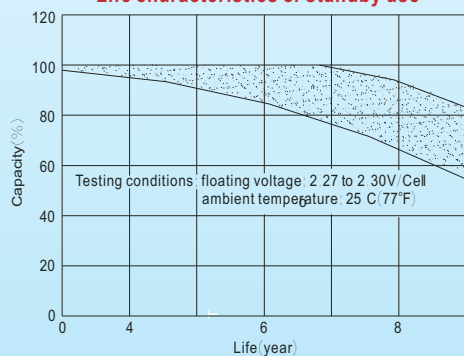
Relationship between charging voltage and temperature



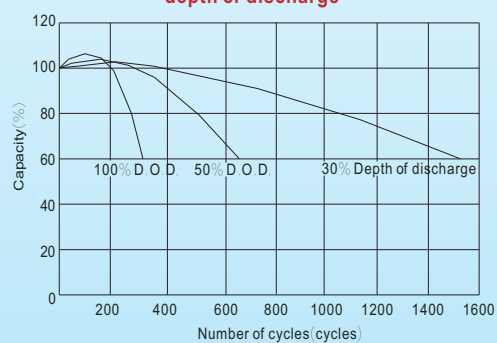
Self-discharge characteristic



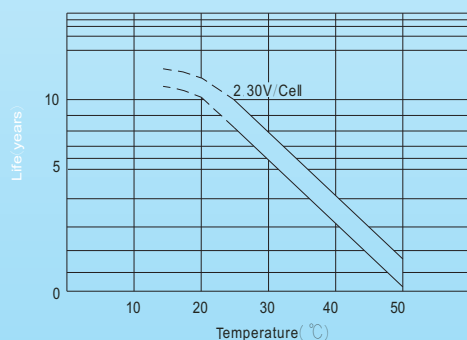
Life characteristics of standby use



Cycle service life in relation to depth of discharge



Temperature effects on float life



Temperature effects on capacity

